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ARTECO'1

SC 00195

Technical Sheet

| NAME: | ARTECO' 1 | | |
|---------------------------|---|---|--|
| <u>TYPE:</u> | antique effects paints for indoor and outdoor surfaces | | |
| <u>USE</u> | decoration for interior with antique effect for walls, furniture, tables, | | |
| | fixtures etc. | - | |
| TECHNICAL DATA: | specific weight: | 1.230 <u>+</u> 30 gr/LT. at 25°C | |
| | viscosity: | === | |
| | yield: | 24 - 25 m^2/LT . (it may vary according to the roughness, | |
| | | porosity and surface absorption and to the method of application) | |
| | aestetic effect: | satined mat | |
| | colours: | colours from the catalogue | |
| | packaging: | LT. 1 - LT. 4 | |
| DRYING TIME: | on the surface | = = = | |
| | overpainting: | 4 hours at 20°C | |
| | below the surface: | 24 hours at 20°C | |
| CHARACTERISTICS AND | paint with a characteristic antique effect; after it has completely hardened, | | |
| RESISTANCE : | a breathable film is obtained which makes it shock and abrasion resistant | | |
| PREPARATION OF THE | Old Indoor Wall. Remove old non-adhering and peeling paint from the | | |
| SURFACE: | support and wash using water and a suitable soap product. Next, apply a | | |
| | coat of PRIMART 500 diluted 50% with water to act as a fixative. After | | |
| | approximately 4 hours at 20°C, apply a second brushed coat of PRIMART | | |
| | 500 diluted 15 - 20% with water. If, however, the surfaces are clean and | | |
| | not peeling, apply a coat of water-based PRIMART 500. | | |
| | After approximately 4 hours at 20°C, proceed with the application of | | |
| | ARTECO' 1. Old Exterior Wall. Remove old non-adhering and peeling | | |
| | paint from the support and wash using water and a suitable soap product. | | |
| | Next apply a coat of PRIMER 400 diluted 50% with water to act as a | | |

Next, apply a coat of PRIMER 400 diluted 50% with water to act as a fixative. After approximately 4 hours at 20°C, apply a second coat of PRIMER 400 diluted 30% with water. After approximately 4 hours at 20°C, proceed with the application of ARTECO' 1 New Interior Wall. Stucco the surface where necessary using VALSTUC. When dry, after approximately 4 hours at 20°C, sand the surface and apply a coat of waterbased PRIMART 500. After approximately 4 hours at 20°C, proceed with the application of ARTECO' 1 New Exterior Wall. Stucco the surface where necessary using STUCCO FAST 150. When dry, after approximately 8 hours at 20°C, sand the surface and apply a coat of waterbased PRIMER 400. After approximately 4 hours at 20°C, proceed with the application of ARTECO' 1 Wood, PVC, Glass, Light Alloys, Painted Iron. Degrease and sand the surface well to improve adhesion, then apply a coat of water-based PRIMER 400. After approximately 4 hours at 20°C, proceed with the application of ARTECO' 1.

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New Iron (not treated)). Remove all grease and any layers of rust from the surface and apply one coat (or more) of WIKTOR water-based antirust treatment. When this is dry, after approximately 4 hours at 20°C, apply a coat of water-based PRIMER 400. After approximately 8 hours at 20°C, proceed with the application of ARTECO' 1 **dilution:** ready to use.

PREPARATION OF THE <u>PRODUCT</u>:

APPLICATION:

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|------------------------|-------------------|
| pot life: | === |
| system: | === |
| coats | === |
| | \sim 1 · \sim |

Apply a coat of ARTECO' 1 using the special brushes in KIT 39. The suggested technique involves using the brush in rotational movements, with uneven pressure, applying a tiny quantity of the product after dipping approximately 1 mm of the brush bristles into the paint. When the work is complete, the natural antique effect will be visible on the wall. Go over the corners and parts which are difficult to access using a smaller brush in KIT 39.

N.B: Never use the brush with linear movements; use only rotational movements and do not concentrate too much on one area. It should be borne in mind that the colour tone may vary depending on the pressure exerted and the quantity of ARTECO' 1 used; this applies to all shades, which may change intensity and sometimes even colour tone.

Protective coating. To increase washability and resistance to knocks and abrasions, ARTECO' 1 - when applied indoors - may be protected after it has dried (after approximately 4 hours at 20° C) with one or two brush-applied coats of the breathable matt protective product FINISH V 16. On the other hand, when ARTECO' 1 is applied outdoors, after it has dried completely (after approximately 4 hours at 20 °C) it must be protected with two brush-applied coats of the breathable matt protective product FINISH V 15. FINISH V 16 should be diluted 100% with water, while FINISH V 15 is ready to use. The suggested application technique for FINISH V 15 and V 16 consists of using the brush in rotational - never linear - movements, exerting light pressure

Waxing: after the product has dried completely, if there are any white marks due to excessive product application, ARTECO' 1 may be treated with FINISH V 16 applied using a brush, or with the water-based Cera Lucidante 420 (Rococò range) which gives the semi-gloss surface a higher degree of washability and makes it velvety to the touch. The Cera (wax) is applied using a spatula, leaving a very thin layer on the surface. After 3 - 4 hours at 20°C you will be left with a matt and velvety look; for a semi-gloss effect, exert pressure when passing a woollen cloth in rotational movements over the surface. All products in the ARTECO' 1 range should be mixed thoroughly before use.

Storage: make sure the can is tightly closed, even after use, at a temperature no lower than $+5^{\circ}$ C and no higher than $+35^{\circ}$ C. **Stability**: approximately 2 years

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N.B: The information provided here is, to the best of our knowledge, correct and accurate. However, considering that the conditions in which the products are used are not under our control, we will not be held liable for any recommendations or advice given. We recommend that the complete application cycle is tested on a small wall first in order to ensure it is a success, after which the rest of the decoration procedure may be completed (check the decorative effects regularly as you proceed). This is because ARTECO' 1 consists of natural products and special resins which react to moisture, heat, ventilation and the method of application. Each job will therefore acquire its own unique character. Shades may vary compared with to the catalogue, by between 20% and 30% from one batch to another and it is therefore advisable to carry out a small test before commencing the work. The manufacturer and the distributor do not assume any responsibility for possible variations between batches, or in cases where the batch number is illegible. In the event that these batches are different, it will be necessary to mix all the material in a large container before beginning the application process, in order to avoid differences in colour once the product has been applied.

WARNING: ARTECO' 1 IS A PRODUCT WHICH IS PARICULARLY SENSITIVE TO THE TECHNIQUE OF THE PERSON APPLYING IT. IT IS THEREFORE ADVISABLE THAT ALL THE WORK IS PERFORMED BY THE SAME PERSON, IN ORDER TO AVOID DIFFERENCES IN THE EFFECT AND COLOUR ACHIEVED.

In order to achieve the best results using ARTECO' 1 while working quickly, we recommend the use of KIT 39, which consists of 5 special pure bristle brushes.

IMPORTANT: ARTECO' 1 is not suitable for outdoor application over lime-based plaster, but may be applied over this type of surface indoors, provided that the plaster - applied some time before - is dry and in good condition.

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